

Date: Wednesday, 3/8/2006 10:36:56 AM  
 User: Kim Johnston

## Process Sheet

15

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : 350 SKIDTUBE ASSEMBLY RH  
 Job Number : 26103  
 Estimate Number : 10268  
 P.O. Number : N/A Part Number : D350636014  
 This Issue : 3/8/2006 S.O. No. : N/A Drawing Number : D2750 REV C1  
 Prsht Rev. : NC Project Number : N/A  
 First Issue : N/A Type : LANDING GEAR Drawing Revision : C1  
 Previous Run : 26102 Material : N/A  
 Due Date : 4/15/2006 Qty: 1 Um: Each  
 Written By : Shk. COMMENT BELOW  
 Checked & Approved By : 06.03.08  
 Comment : Est Rev:H 02.09.25 Rearranged procedure steps KJ  
 Est Rev:H 05.12.08 Rearranged procedure steps EC

## Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 DC DOCUMENT CONTROL



①

Comment: DOCUMENT CONTROL

Photocopy blue file and type labels per PPP D350-636-014 CHG 001

Dt 06/03/21

2.0 D26003BENT Extrusion Bent



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Pick:

Qty Part Number Description Batch  
 1 D2600-3-Bent Extrusion (Bent) B25384 Pm' 06-03-09①

3.0 D2744 Fwd Cap



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Pick:

Qty Part Number Description Batch  
 1 D2744 Cap B24672 BF 06-04-05①

4.0 LANDING GEAR 1 LANDING GEAR RESOURCE 1



Comment: LANDING GEAR RESOURCE 1

1-Cut D2600-3-Bent aft end to length as per Dwg D2750 Mark cut line using Jig DT 8150. Deburr end Pm' 06-03-09①

2-Drill pilot holes as per Dwg D2750 sheet 3 (D2750-1) and mark fwd end for cutting using Drill Jig DT 8150. Second side of Detail B to be Drilled using DT 8330 Pm' 06-03-09①

\*\*\*\*\*Drill last hole using Dt 8820 locating off last hole drilled\*\*\*\*\*

3-Open up holes for Detail B, D and 2 aft 0.500" AE holes to finished size as per Dwg D2750 and DEO Pm' 06-03-22①  
 9133Do not open up 0.625" AE holes to finished size

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Drawing Name: 350 SKIDTUBE ASSEMBLY RH

Job Number: 26103

Part Number: D350636014

Job Number:



Seq. #:

Machine Or Operation:

Description :

4-Drill pilot holes as per Dwg D2750 (Sheet 3 ,D2750-4),mark Fwd end for cutting using Drill Jig DT8150,then drill both sides. *Pm' 06-03-29*

5-Open holes as per detail "P" To 500",then Drill pilot holes to detail "B" using DT8330  
\*\*\*Make sure that wearplate holes are on bottom of tube\*\*\*\*\* *Pm' 06-03-29*

6-Open holes to .500" as per detail "B&C". *Pm' 06-03-29*

7-Open holes to .375"mas per detail "D" *Pm' 06-03-29*

8-Cut fwd end of tube as per Dwg D2750. *Pm' 06-03-29*

9-Drill pilot holes for wearplates using DT 8108 Open holes to 0.297" and Open holes per Dwg D2750 detail A *Pm' 06-03-29*

10-Open holes to .391" as per detail "D". *Pm' 06-03-29*

11-Deburr *Pm' 06-03-29*

12-Weld D2744 Cap as per Dwg D2750 and QSI 004.Fill grooves in bend left from bending as per QSI 004  
A/R Aluminum Rod *MP 06-04-05*

13-Grind welds flush as per Dwg D2750 *BE 06-04-06*

5.0

QC5/9

WELD INSPECTION



Comment: WELD INSPECTION

*PD 06-4-6*

*PD 06-04-06*

6.0

HAND FINISHING1

HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

Chemical Conversion Coat as per QSI 005 4.1

*Pm' 06-04-06*

*(1)*

7.0

D2739

350 I Beam



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick:

Qty Part Number Description Batch

1 D2739

Web

*B26385*

*Pm' 06-04-06*

*(1)*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 350 SKIDTUBE ASSEMBLY RH

Job Number: 26103

Part Number: D350636014

Job Number:



Seq. #:

Machine Or Operation:

Description :

8.0

D2743

Crossbolt Spacer



Comment: Qty.: 8.0000 Each(s)/Unit Total: 8.0000 Each(s)

Pick:

Qty Part Number Description Batch

8 D2743

Crossbolt spacer

*B24240 BE 06-04-11 (1)*

9.0

LANDING GEAR 1

LANDING GEAR RESOURCE 1



Comment: LANDING GEAR RESOURCE 1

1-Open 0.625"  $\pm$  holes and countersink for welding crossbolt spacers as per Dwg D2750. Do not use cutting oil *pm 06-04-06 (1)*

2-Deburr and blow out all chips from inside of tube *pm 06-04-06 (1)*

3-Bond web D2739 in place as per QSI 015

A/R Sikaflex-291

Sikaflex expire date: *06-01-01*

4-Weld crossbolt spacers D2743 as per Dwg D2750 and QSI 004

A/R Aluminum Rod

5-Grind welds flush as per Dwg D2750

6-Spot face ground handling holes  $\pm$ 0.750" (8 places)

7-Deburr holes

10.0

QC5/9

WELD INSPECTION



Comment: Inspect weld and work to Step 20

11.0

POWDER COATING

POWDER COATING



Comment: POWDER COATING

Powder Coat Gloss White (Ref. 4.3.5.1) as per Dart QSI 005 4.3

12.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

Inspect for foreign object per QSI 024

*DL 06/05/02 (1)*

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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Custmer: CU-DAR001 Dart Helicopters Services

Drawing Name: 350 SKIDTUBE ASSEMBLY RH

Job Number: 26103

Part Number: D350636014

Job Number:



Seq. #:

Machine Or Operation:

Description :

13.0

D27422

Blade Fitting, RH



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
1	D2742-2	Blade Fitting, RH	B24640 /

14.0

AN835A

Bolt



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
1	AN8-35A	Bolt	M18576 /

15.0

AN960JD816

1/2" washer, Alum



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
2	AN960JD816	Washer	M6956 /

16.0

MS21083N8

Nut



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
1	MS21083N8	Nut	M19185 /

17.0

D26483

Wearpad



Comment: Qty.: 5.0000 Each(s)/Unit Total : 5.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
5	D2648-3	Wearpad	B24843-2 /

18.0

D265613

Wearplate



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
1	D2656-13	Wearplate	B25914

PL 06/05/02 (1)

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
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Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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## Process Sheet

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Drawing Name: 350 SKIDTUBE ASSEMBLY RH

Job Number: 26103

Part Number: D350636014

Job Number:



Seq. #:

Machine Or Operation:

Description :

29.0

AN960JD10

Washer



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
4	AN960JD10	Washer	M16066

DC 06/05/02 ①

30.0

HAND FINISHING1

HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

1-Assemble as per Dwg D2750 Page 4 Detail P. Install D2742-2 and seal with Sikaflex adhesive prior to installing aft most wearpad. Ensure holes are properly aligned.

A/R Sikaflex-291

Sikaflex expire date: 11/09

2-Install inserts & wearplates as per Dwg. D2750 Detail K & Q and IIN-D350-636 Page 4. Use a drop of Sikaflex in insert holes before installing wearpad/wearplate. AN3-6A bolts are installed AFT.

A/R Sikaflex-291

Sikaflex expire date: 11/06

3-Install D2745 Bushing as per Dwg. D2750 Detail M

4-Install AN3-6A Bolt as per Dwg. D2750 Detail Q

DC 06/05/02 ①

31.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

32.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Pick Packing Kit

33.0

D2741

Blade



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick: Kit Picking

Qty	Part Number	Description	Batch
1	D2741	Blade	B25938

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA: ☒ Date: 26/05/04

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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Drawing Name: 350 SKIDTUBE ASSEMBLY RH

Job Number: 26103

Part Number: D350636014

Job Number:



Seq. #:	Machine Or Operation:	Description :
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34.0	AN960JD816	1/2" washer, Alum
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick: Kit Picking

Qty Part Number	Description	Batch
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2 AN960JD816	Washer	M6956
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35.0	MS21083N8	Nut
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick: Kit Picking

Qty Part Number	Description	Batch
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2 MS21083N8	Nut	M19099
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36.0	AN816A	Bolt
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick: Kit Picking

Qty Part Number	Description	Batch
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2 AN8-16A	Bolt	M5760
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37.0	QC4	INSPECT 100% KITS FOR COMPLETENESS
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Comment: INSPECT 100% KITS FOR COMPLETENESS

38.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Package as per PPP D350-636-013

39.0	DC	DOCUMENT CONTROL
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Comment: DOCUMENT CONTROL

Inspection Level 21

Job Completion



u 06/05/04

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



RELEASED  
98.12.16 DS

DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE USA, INC. BELLEVUE, WA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2750	REV. C SHEET 1 OF 4
DATE 98.11.18		TITLE 350 SKIDTUBE ASSEMBLY	SCALE NTS
A	98.04.16	NEW ISSUE	
B	98.09.01	CHANGE MS24694-S293 TO AN8-16A	
C	98.11.18	ADD D2750-3/D2750-4 INCORPORATE D2738 AND D2740	
C1	<i>[Signature]</i> 95.01.20	CHANGE QTY WEARSHOE HOLES, AS MANUFACTURED	

Qty -041	Qty -042	Qty -043	Qty -044	Part Number	Description
X				D2750-041	SKIDTUBE ASSEMBLY, LH
	X			D2750-042	SKIDTUBE ASSEMBLY, RH
		X		D2750-043	SKIDTUBE ASSEMBLY, LH
			X	D2750-044	SKIDTUBE ASSEMBLY, RH
3	3	3	3	D2648-3	WEARPAD
2	2	2	2	D2648-5	WEARPAD
1	1	1	1	D2739	WEB
1	1	1	1	D2741	BLADE
1		1		D2742-1	BLADE FITTING, LH
	1		1	D2742-2	BLADE FITTING, RH
8	8	8	8	D2743	SPACER
1	1	1	1	D2744	CAP
8	8	8	8	D2745	BUSHING
1				D2750-1	SKIDTUBE WELDMENT, LH
	1			D2750-2	SKIDTUBE WELDMENT, RH
		1		D2750-3	SKIDTUBE WELDMENT, LH
			1	D2750-4	SKIDTUBE WELDMENT, RH
8	8			A3235-020-935	PLUG
<del>40</del>	<del>40</del>	<del>40</del>	<del>40</del>	AN3-5A	BOLT
8	8	8	8	AN3-6A	BOLT
4	4			AN3-32A	BOLT
4	4	4	4	AN6-44A	BOLT
2	2	2	2	AN8-16A	BOLT
1	1	1	1	AN8-35A	BOLT
3	3	3	3	MS21083N8	NUT
4	4			MS21042L3 OR MS21042-3	NUT
4	4	4	4	MS21042L6 OR MS21042-6	NUT
4	4	4	4	AN960JD10	WASHER
<del>44</del>	<del>44</del>	<del>44</del>	<del>44</del>	AN960JD10L	WASHER
4	4	4	4	AN960JD816	WASHER
<del>44</del> 42	<del>44</del> 42	<del>44</del> 42	<del>44</del> 42	ALS4-1032-225 or AKS4-1032-225 or ALS7-1032-225 or AKS7-1032-225	INSERT

EFFECTIVE	Dec 4 1998 DS
	98.01.19 DS
DEOS	Dec 9 1997 DS
	97.10.21 DS

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WORK ORDER  
NO. *26103*



DESIGN <i>DA</i>	DRAWN BY <i>CP</i>	DART AEROSPACE USA, INC. BELLEVUE, WA	
CHECKED <i>DA</i>	APPROVED <i>HE</i>	DRAWING NO. D2750	REV. C SHEET 2 OF 4
DATE 98.11.18		TITLE 350 SKIDTUBE ASSEMBLY	SCALE NTS

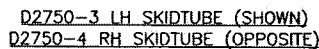
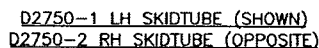
GENERAL NOTES:

1. TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED.
2. MAKE FROM D2600-3 EXTRUSION (INITIAL LENGTH = 120.0).
3. DAMAGE TOLERANCE ON BENDING:  
THERE SHOULD BE NO VISIBLE WRINKLES IN THE BEND FROM THE GROUND TO A HEIGHT OF 12 INCHES ABOVE THE GROUND. NO GOUGING IS ACCEPTABLE IN THE FLAT PORTION OF THE TUBE. GOUGES UP TO 0.020 ARE ACCEPTABLE IN THE BENT PORTION OF THE TUBE. TUBE O.D. SHOULD BE  $3.150 \pm 0.010$  IN THE FLAT PORTION OF THE TUBE. TUBE O.D. SHOULD BE  $3.15 \pm 0.030$  IN THE BENT PORTION OF THE TUBE.
4. ALL HOLES DRILLED ON CENTERLINES EXCEPT THOSE NOTED BY SECTIONS E-E AND F-F.
5. WELDING TO BE DONE PER DART QSI 004.
6. FINAL CONFIGURATION SHOULD HAVE THE FOLLOWING MINIMUM MECHANICAL PROPERTIES:  
MINIMUM YIELD TENSILE STRENGTH = 35 ksi  
MINIMUM ULTIMATE TENSILE STRENGTH = 38 ksi
7. FINISH:  
ACID ETCH, ALODINE ASSEMBLY PER DART QSI 005 4.1 PRIOR TO INSTALLING D2734 WEB.  
POWDER COAT WHITE (REF. 4.3.5.1) PER DART QSI 005 4.3  
BLACK ANTI-SKID PAINT AS INDICATED TO 1.0 ABOVE SKIDTUBE CENTER-LINE PER DART 005 4.4 (OPTIONAL).
8. INSTALL ALS4-1032-225 INSERTS AFTER FINISH AS INDICATED IN D2750-1/-2/-3/-4 WELDING DETAIL ON PAGE 4.
9. D2742-1 (OR D2742-2) BLADE FITTING AND AN3-5A/AN3-6A WEARSHOE SCREWS TO BE INSTALLED USING SIKAFLEX-241 (OR EQUIVALENT) SEALANT.

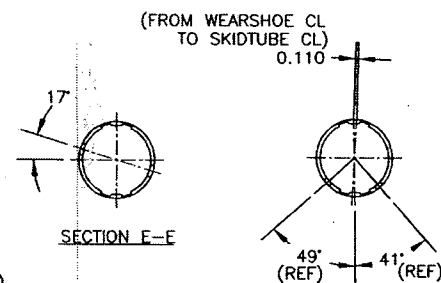
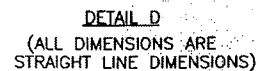
EFFECTIVE	DEOs
DEO 4133 98.01.19 DS	DEO 4157 99.10.21 DS

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98.12.16 DS

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NO. 26103



D2750-3/-4 ARE THE SAME AS D2750-1/-2 EXCEPT THAT DETAIL D HOLES ARE REPLACED BY HOLE CONFIGURATION GIVEN ABOVE.



SECTION F-F

RELEASE  
98.12.16 DS

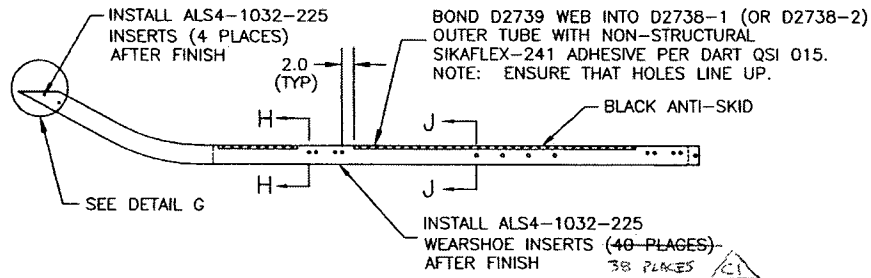
EFFECTIVE	DEOS
000 9133 98.01.19 DS	000 9157 99.00.21 DS

DESIGN <i>PH</i>	DRAWN BY <i>CP</i>	<b>DART</b> DART AEROSPACE USA, INC. BELLUVE, WA	REV. C
CHECKED <i>PH</i>	APPROVED <i>KE</i>		DRAWING NO. D2750
DATE 98.11.18		TITLE 350 SKIDTUBE ASSEMBLY	SCALE 1:20

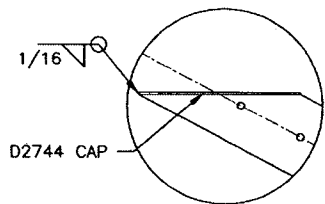
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WORK ORDER  
NO. 26103

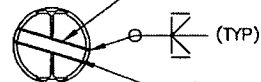
**D2750-1/-2/-3/-4 WELDING DETAIL**  
(FLOAT ATTACHMENT HOLES REMOVED)  
D2750-1/-3 SHOWN (D2750-2/-4 OPPOSITE)



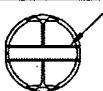
**DETAIL G**



**SECTION H-H** D2743 SPACER (REF)

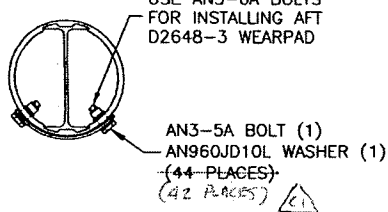


**SECTION J-J**

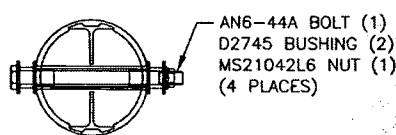


- WELDING INSTRUCTIONS**
1. CHAMFER HOLE 0.050 X 45°
  2. INSERT D2743 SPACER
  3. WELD INTO PLACE
  4. GRIND FLUSH
  5. DRILL OUT SPACER TO Ø0.484
  6. SPOT FACE Ø0.750 (SECTION J-J ONLY)

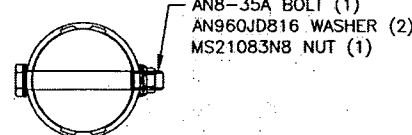
**DETAIL K**



**DETAIL M**



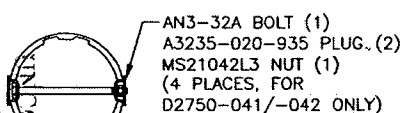
**DETAIL P**



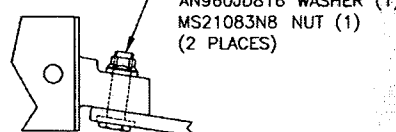
**DETAIL Q**



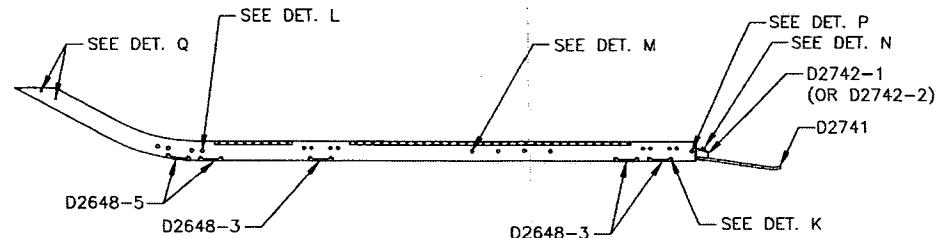
**DETAIL L**



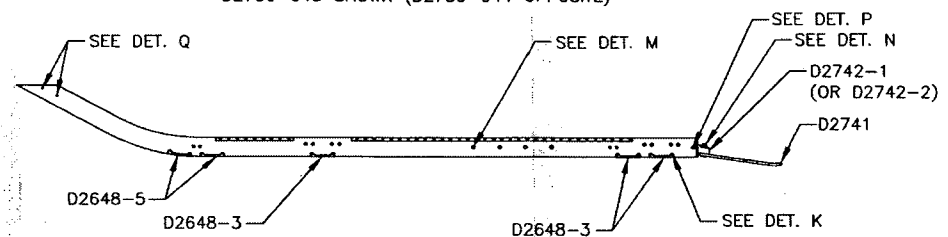
**DETAIL N**



**D2750-041/-042 ASSEMBLY**  
D2750-041 SHOWN (D2750-042 OPPOSITE)



**D2750-043/-044 ASSEMBLY**  
D2750-043 SHOWN (D2750-044 OPPOSITE)



**RELEASED**  
98.12.16 DS

EFFECTIVE	DEOs
Des 9133 98.01.19 DS	Des 9157 99.10.21 DS

DESIGN 98.11.18	DRAWN BY 98.11.18	<b>DART</b> DART AEROSPACE USA, INC. BELLINGHAM, WA	REV. C
CHECKED 98.11.18	APPROVED 98.11.18	DRAWING NO. D2750	SHEET 4 OF 4
DATE 98.11.18		TITLE 350 SKIDTUBE ASSEMBLY	SCALE 1:20

NO. 26103  
WORK ORDER  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
ENGINEERING  
CONTROLLED COPY  
RETURN TO  
SHOP COPY



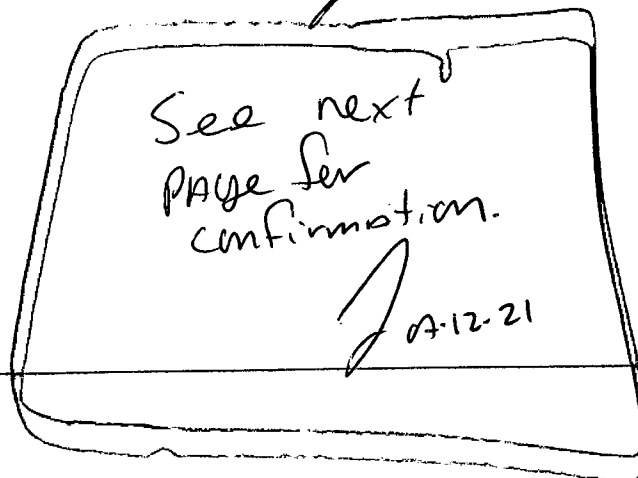
**Jason Murdoch**

D350-636-014

B26103

**From:** Peggy McDonald [peggy@darths.com]  
**Sent:** Tuesday, October 16, 2007 2:30 PM  
**To:** 'Stavley, Stuart'  
**Cc:** 'Jason Murdoch'  
**Subject:** RE: SKID TUBES / ERA  
**Follow Up Flag:** Follow up  
**Flag Status:** Red

Please advise.  
 Peggy



**From:** Jason Murdoch [mailto:jmurdoch@dartaero.com]  
**Sent:** October 16, 2007 11:28 AM  
**To:** 'Peggy McDonald'  
**Subject:** RE: SKID TUBES / ERA

Good day, Peggy. All is well? I have not yet received a response to this e-mail. Also, for me to scrap, or what ever may happen to the tubes, a return authorization will have to be issued for traceability reasons.  
 Thank you and have a super day.

[jmurdoch@dartaero.com](mailto:jmurdoch@dartaero.com)  
 Q.C. COORDINATOR

**From:** Peggy McDonald [mailto:peggy@darths.com]  
**Sent:** Thursday, October 11, 2007 1:14 PM  
**To:** 'Stavley, Stuart'  
**Cc:** 'Jason Murdoch'  
**Subject:** FW: SKID TUBES

Good Afternoon,

Please confirm that DART is to destroy the following parts that have been returned to DART. Originally, these were returned for repair, however we are unable to repair parts and we have now been advised to scrap these parts.

P/N D350-636-013 B/N 26099  
 P/N D350-636-014 B/N 26103

Please reply all, Jason Murdoch who is copied on this email is the QC Coordinator at DART and will address this issue upon receipt of your email.

Best regards  
 Peggy

**From:** Jean Kerr [mailto:jean@darths.com]  
**Sent:** October 11, 2007 10:44 AM  
**To:** Peggy McDonald  
**Subject:** FW: SKID TUBES

FYI

12/21/2007

**Jean Kerr**

Administrative Assistant

**Dart Helicopter Services**

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**From:** Kussman, Thomas [mailto:tkussmann@erahelicopters.com]

**Sent:** October 4, 2007 2:16 PM

**To:** Jean Kerr

**Cc:** Church, Ricky; Bourriague, Frank; Davis, James

**Subject:** RE: SKID TUBES

Jean,

Please scrap on site Thanks!!

Tom.Kussmann

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**From:** Jean Kerr [mailto:jean@darths.com]

**Sent:** Thursday, October 04, 2007 11:42 AM

**To:** Kussman, Thomas

**Cc:** 'Jason Murdoch'; 'Dale Trepanier'

**Subject:** RE: SKID TUBES

Dear Tom,

We hope everything is great with you!!

Unfortunately **DART** is not an approved repair center.  
Please confirm how you wish to have these skid tubes returned to your facility.

If you require additional information, please feel free to contact us. **DART**  
is always pleased to assist you.

Have a wonderful day!!

Best Regards!!

**Jean Kerr**

Administrative Assistant

**Dart Helicopter Services**

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**From:** Kussman, Thomas [mailto:tkussmann@erahelicopters.com]

**Sent:** October 4, 2007 8:55 AM

**To:** jean@darths.com

**Subject:** SKID TUBES

Jean,

Good morning, would you please send me your shipping address so I can send the repair orders, also if you will include your fax I will get you a copy today.

Regards,

12/21/2007